

# 5500/5500E Series Inverter Open Loop Vector Mini Type (IM/PM)











## **Company Profile**

Savch Electric Co., Ltd was set up in Quanzhou, Fujian province in 2001 and established a research and development center in Shanghai. It is one of the first few companies to develop and produce motor drives in China. In 2005, it became China's top ten inverter brands. The company relies on a strong R & D team and world-class power electronics production and quality control system (OEM for top international brand) to provide customers with high-performance servo drives, inverters, computer controllers and other industrial control products.

The company focuses on the frontier technology fields of "industrial intelligence, energy saving, green energy", and adheres to the core goal of "creating value for customers", and establishes a technical R&D team that highly conforms to customer industry characteristics and highly integrated mechatronics and provide more efficient and resource-efficient system solutions for various industries customers. For the pass years, the company has established a global equal and close cooperation agent system, and customer service system with user satisfaction as an indicator, widely used in ceramics, packaging, textile, dyeing and finishing, engineering upgrading, lifting, road, CNC machine tools, glass, mining, petroleum, shipbuilding, military and even farming and animal husbandry and other equipment fields.





S600/S600E series open-loop vector mini type inverters are the upgraded products of the last series with more specific functions. The considerate operation methods offer the great convenience to the users.

#### Instruction



## **More Optimized Motor Control Algorithm**

• Optimized open-loop vector control algorithm, starting torque: 150%/1Hz, overload capacity 150%/60 seconds.

#### **Lower Heat Generation**

• Advance 3phase to 2 phase shift technology, reduce 33.3% of heat generation.

#### **Faster Calculation Speed**

Adopt nanometer production techniques, built-in dual core CPU improves the calculation speed greatly.

#### **Flexible Combination**

• Support extension manipulator, optional functions: 1 high-speed pulse output, 2 analog output, extended 1 relay output (2 channels in total).

#### Reliability

- Protection: Over voltage (OU), low voltage (LU), over current (OC1 / OC2 / OC3), over heat (OH), over load (OL) etc.
- Over voltage / over current tall prevention.
- 2 sections of prohibited frequency could avoid resonance effectively.



#### **Great Performance**

- Auto torque compensation-available to reach 150% when the start torque is 1Hz.
- Auto slip compensation-more accurate speed.
- Low noise-motor runs more stably.
- Great over load performance-available to run 60s on 150% of rated torque.

#### **Functions Description**

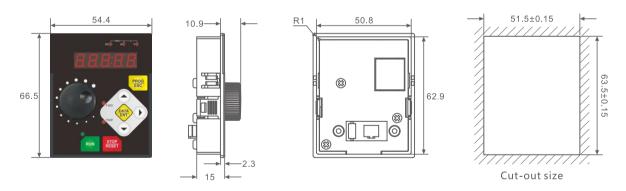
- Main / auxiliary frequency superimposed control.
- Pulse input frequency control (build-in).
- Many stop methods (STOP key, AVI zeroing stop).
- Display: Voltage, current, set frequency and the actual frequency, rotation (User defines).
- 3 point V/f curve setting, V/f separation control.
- Available to achieve 16 sections of program running with built-in PLC.
- Other functions: power lost memory, reverse running prohibition, AVR, DC braking, acceleration and deceleration auto adjustment, password protection on parameter.
- Extended keypad could achieve parameter copy.

#### **Input Output**

- Input: 2 line / 3 line control, external EF, UP / DOWN, program running auto control, counting, pulse input. Control running direction with FWD / REV triggering.
- Output: FWD / REV running indication, counting arrival indication, program running indication, frequency arrival indication, over torque indication, low voltage indication.

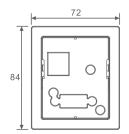
#### **Remote Operation Keypad**

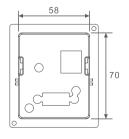
• Remote keypad(EL-OP-A2) external dimensions and installation dimensions (Unit: mm)

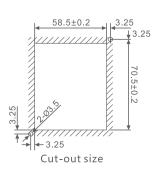


Note: This keyboard can be extended with ordinary network cable (8 cores).

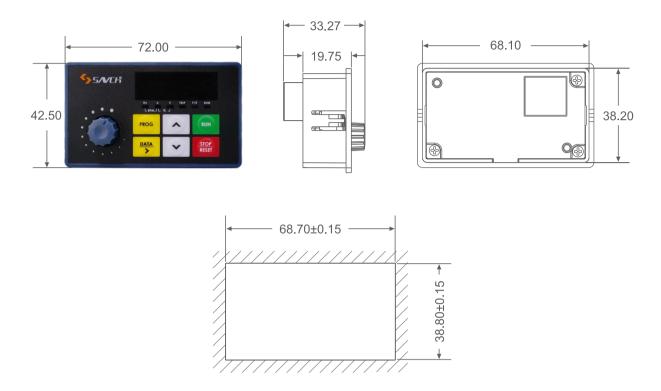
• Dimensions of epitaxial supporting box (Unit: mm)





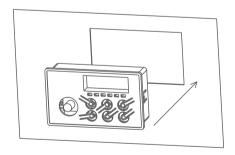


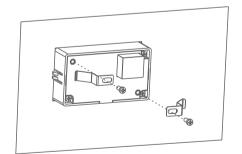
• Remote keypad(EL-OP-B2) external dimensions and installation dimensions (Unit: mm)



Note: This keyboard can be extended with ordinary network cable (8 cores).

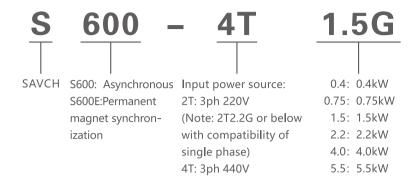
• Keypad dimensions Installation







## **Model Description**



# **Product Specification**

• Common specification

	Item		Explanation						
	Control mode		V/f control, open loop vector control						
	Range of output frequency		0~500.00Hz						
	Frequency setting resolution		0.01 Hz						
	Output Frequency setting resolution		0.01 Hz						
U	PWM carrier frequency		Adjust from 0.5kHz to 12kHz						
risti	Torque boost		1Hz/150%						
Control characteristic	V/f curve		Three types: line, multi-point. Nth power V/f curve (1.2th power, 1.4th power, 1.6th power, 1.8th power, 2th power)						
<u> </u> ch	V/f separation		Two types: full separation, semi-separation						
ontro	Jump frequency		Adjust from 0.1Hz to 500.00Hz						
ŏ	Acceleration/ deceleration time		0.00 to 65000 seconds (4-stage acceleration/deceleration time is set independently), linear or S-curve acceleration/deceleration mode.						
	Over current stall prevention level		Can be set according to the motor load characteristics with 100~200% of the rated current of the driver						
	DC brake		When stopping, it can be operated from 0.00 to the maximum operating frequency, and the braking current 0 to 100% of the rated current. Start time 0-100.0 seconds, stop time 0-100.0 seconds.						
	Brake torque		20% (external optional brake resistor can reach 125%)						
	Speed ratio		Open loop vector control: 1:100						
	Frequency	bit operation board	set by 🖎 🗨						
ţic	setting signal	external terminal	DC0-10V, DC4-20mA, Serial communication (RS485)						
treris	Operation signal	bit operation board	Available to be operated by RUN, STOP keys						
narac		external terminal	2-wire/3-wire operation, jog operation, serial communication (RS485)						
Operation charactreristic		rminal of function	Forward and reverse running, three-wire operation control, Forward and reverse jog running, free stop, reset fault, running pause, external fault input, increment/decrement frequency terminal setting, 16-segment preset speed switching, acceleration/deceleration time switching, frequency source switching, running command switching, PID control, PLC status reset, prohibit acceleration and deceleration, length count, frequency increase and decrease setting clear, high speed pulse frequency, stop DC braking, clear running time of this time.						

	Item	Explanation					
Operation charactreristic	Output terminal of multi-function	Inverter operation, fault output, frequency level detection FDT output, frequency arrival, zero spoperation, overload pre-alarm, count value arrival, length arrival, PLC cycle completion, cumulative run time arrival, frequency limitation, torque limit Ready to run, upper limit frequency arrival, lower frequency arrival (operation related), undervoltage status output, communication setting, cumulative poon time arrival, frequency arrival output, timing arrival output, offload, reverse In operation, the zero cu state, the module temperature reaches, the output current exceeds the limit, the lower limit frequarrives (the stop is also output), the alarm output (continues to run), and the running time arrives.					
erati	Analog signal output	Corresponding to the actual output frequency, output current, output voltage, etc.					
ОО	Fault signal contact	Contact "ON" (relay or two open collector outputs when the AC drive fails)					
	Inner function	Output frequency upper and lower limit setting, instantaneous power failure restart, abnormal fault restart, speed tracking, Simple PLC, multi-speed operation, PID control, timing control, Automatic regulated output regulation, Abnormal record, parameter lock, parameter factory reset, Reverse rotation prohibited, overcurrent stall prevention, overvoltage stall prevention, electronic thermal relay					
Protection function		Short circuit protection, acceleration over current, deceleration over current, constant speed over current acceleration over voltage, deceleration over voltage, constant speed over voltage, bus undervoltage fault motor overload, inverter overload, over torque protection, loss phase on the output, module overheating external fault, communication fault, current detection fault, parameter read and write abnormality, inverte hardware abnormality, motor short circuit to ground, running time arrival, the power-on time arrives, the load dropped, the PID feedback disconnected, and the fast current limit timeout.					
Num	nber of part on keypad	Contains 5-digit 8-segment LED display, 7 status indicator LED lights can set the frequency, display the actual output frequency, output current, user-defined unit Parameter browsing and modification settings and parameter locking, abnormal fault display Executable operation, stop, reset, forward/reverse, jogging					
	Operation temperature	-10°C to +40°C					
nt	Temperature of stock	-20°C to +60°C					
Environment	Humidity of operation environment	Below 90%RH, No condensation					
nvir	Height of installation	No more than 1000m in height, no corrosive gas, liquid, dust					
Ш	Vibration	Below 20Hz 9.80665m/s² (1G), 20~50Hz 5.88m/s² (0.6G)					
	Enclosure	IP20 (Depending on the end customer's installation environment)					

#### • Standard Specification

■ 220V single phase/Three phase series

Item			Specification						
S600/E-2T***G			0.4	0.75	1.5	2.2	4.0		
	Max.motor outp	out power (kW)	0.4	0.75	1.5	2.2	4.0		
	Max.motor outp	out power (HP)	0.5	1	2	3	5.4		
Į.	Output rated ca	pacity(kVA)	1.1	1.5	2.7	3.7	6.5		
Output	Output rated cu	rrent(A)	2.3	4.0	7.0	9.6	17.0		
0	Output frequency range		0~500Hz						
	Overload capacity		150%-60sec						
	Max output voltage		Same to input voltage						
	Phase, voltage, Frequency		Single phase/three phase 200~240V 50/60Hz						
Input	Voltage frequency variations		Voltage:±15% frequency:±5%						
lnp	Input current(A)	Single phase	5.4	8.2	14.2	23	×		
		Three phase	3.1	5.0	7.7	11.1	22.2		
	Cooling m	ethod	Fan cooling						



■ Three phase 440V Series

Item		Specification						
	S600/E-4T***G	0.75	1.5	2.2	4.0	5.5		
	Max.motor output power (kW)	0.75	1.5	2.2	4.0	5.5		
	Max.motor output power (HP)	1	2	3	5.4	7.4		
+	Output rated capacity(kVA)	1.9	2.9	3.9	6.9	9.9		
Output	Output rated current(A)	2.5	3.8	5.1	9	13		
0	Output frequency range	0~500Hz						
	Overload capacity	150%-60sec						
	Max output voltage	Same to input voltage						
	Phase, voltage, Frequency	Three phase 380-460V 50/60Hz						
Input	Voltage frequency variations	Voltage:±15% frequency:±5%						
	Input current(A)	3.4	5.0	5.8	10.5	15		
	Cooling method	Fan cooling						

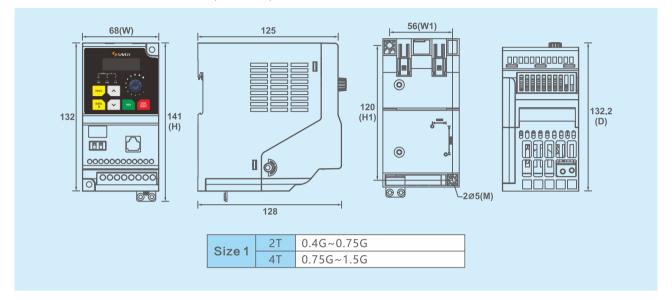
## **External Dimensions**

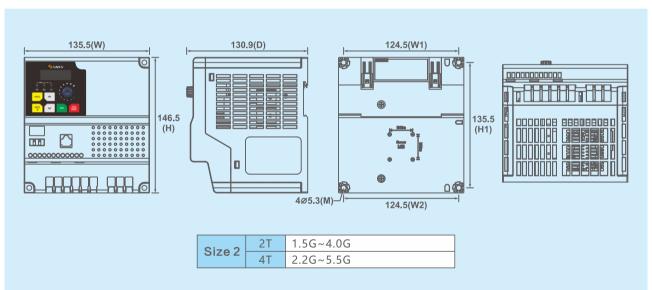
• Inverter Size (Unit: mm)

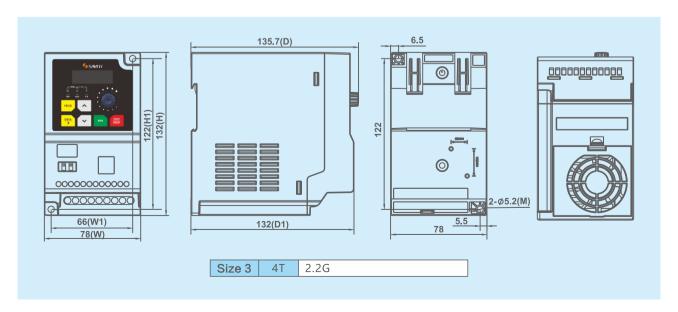
Туре	W	W1	W2	Н	H1	D	М	Fig.
S600/E-2T0.4G		56		141	120	132.2	5	Size 1
S600/E-2T0.75G	60							
S600/E-4T0.75G	68							
S600/E-4T1.5G								
S600/E-2T1.5G		5.5 124.5	124.5	146.5	135.5	130.9	5.3	Size 2
S600/E-2T2.2G								
S600/E-2T4.0G	135.5							
S600/E-4T2.2G								
S600/E-4T4.0G								
S600/E-4T5.5G								
S600/E-4T2.2G	78	66		132	122	135.7	5.2	Size 3

External Dimensions

#### • External Dimensions of inverter (Unit: mm)



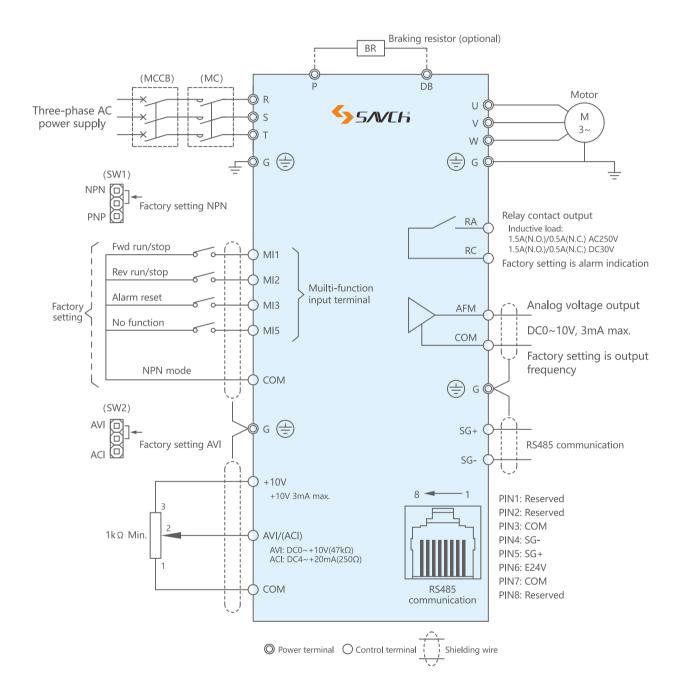






## **Basic Wiring Diagram**

Wiring of AC motor drive can be divided into two parts, the main circuit and control circuit. Users must connect terminals as diagram shows. The following diagram is the standard wiring diagram of S600/S600E series AC motor driver.



#### Remarks:

- 1. Multi-function input terminals MI1~MI3 can switch NPN mode or PNP mode according to SW1, input terminal MI5 NPN mode only.
- 2. Analog frequency command AVI: It can switch 4~20mA or 0~+10V as input signal according to SW2.
- 3. When use remote panel, SG+/SG- RS485 serial communication function disabled.

# **Application**

Satisfy the needs of low frequency drive needs, especially the use of middle and small machines. The flexible combination could meet the requirements of matched development and achieve the machinery automation. Many fields could introduce these series.

Industry	Examples						
Logistics equipment	Assembly line, conveying equipment, auto storage & transport equipment	TOT 311 651 器 模拟					
Electronic manufacturing equipment	Winding machine, wave soldering machine, PCB equipment, foam mechanical equipment, small plastic machinery	Form Control of the C					
Machine tools equipment	Engraving machine, centerless grinder, line cutting machine. EDM machine						
Textile machinery	Small flat knitting machine, glove machine, winding machine, spreading machine, loom						
Others	Stone cutting machine, washing machline, printing equipment, pharmaceutical machinery, food machinery, medical equipment, fitness appliance (treadmill, body shaping machine), screen print machine, fan & water pump (water supply)						

#### **COOPERATIVE CLIENT**





























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Qualification =

Received ISO9001 and CE recognition

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